



Lean Productivity Breakfast at Foseco PLC

Foseco PLC is a world leader in the supply of consumable products for use in the foundry and steel making industries. The products represent a small element of the overall cost of the foundry and steel making processes, yet they are key to the overall quality and yield for the customers. The group operates in 32 countries across the world and operates 29 production facilities in 17 countries. It employs approximately 3,200 staff.

The **Cleveland** site, which has been in operation **since 1959**, has two buildings on 25 acres with over 400,000 square feet of space. The Cleveland plant is unionized by the International Association of Machinist and Aerospace Workers. The Cleveland site, in addition to being a manufacturing plant, is the corporate office for the Americas.

The Cleveland manufacturing plant is very proactive in Lean Manufacturing. The results of their implementation include:

- ◆ **Tool change time** reduced from 20 minutes to **1-2 minutes**
- ◆ **Inventory reductions of 55%**
- ◆ **Waste reduction costs reduced over 87%**
- ◆ **Dry scrap reduced 72%**
- ◆ Over 3 years **100% of employees** on a problems solving team
- ◆ Hourly **absentee rate of 0.5%**
- ◆ **Turnover rate of 0.01%**

Great Performance

Foseco. A cost-effective investment in your everyday profitability. A smart business decision.

METAL TREATMENT & TRANSFER FEEDING SYSTEMS COATINGS & BINDERS FILTRATION LOST FOAM

FOSECO

WHEN: **Tuesday, December 4, 2007**
8:00 to 10:00 AM

WHERE: **Foseco PLC**
2020 Sheldon Road
Cleveland, OH 44142

COST: There is **NO CHARGE** for this special event. Attendance is limited to three per manufacturing company

Partial funding for this event provided by the Ohio Department of Development Ohio Labor-Management Cooperation Program

QUESTIONS:
Dee Holody
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or call **216.346.8753**

REGISTER TODAY:
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WIRE-Net

Where Manufacturing Matters

